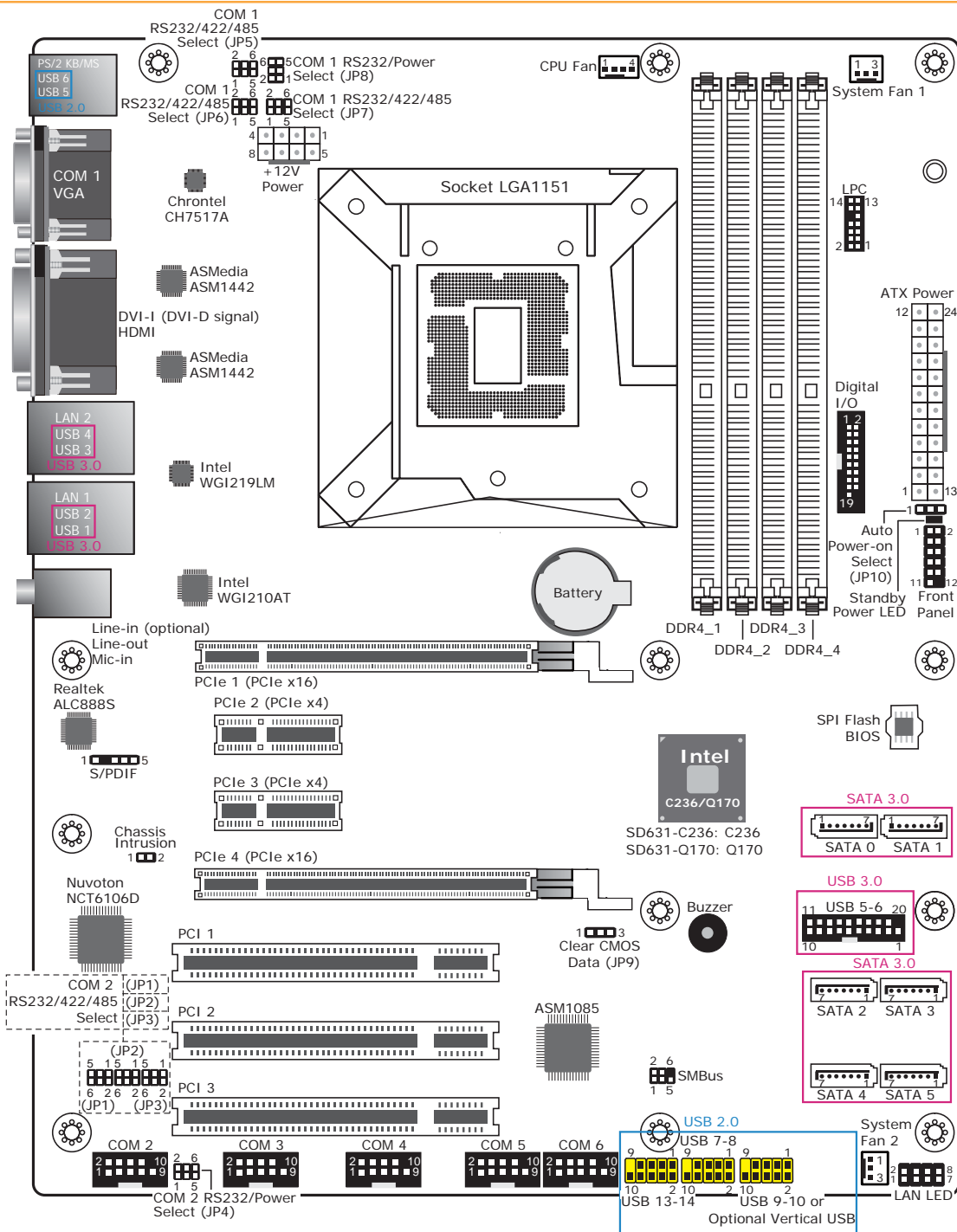


SD631-C236/Q170



Clear CMOS Data		JP9
Normal (default)		1-2 On
Clear CMOS Data		2-3 On

RS232/422/485 Select	JP5 (COM 1) JP1 (COM 2)	JP6/JP7 (COM 1) JP2/JP3 (COM 2)
RS232 (default)	1-2 On	1-3, 2-4 On
RS422 Full Duplex	3-4 On	3-5, 4-6 On
RS485	5-6 On	3-5, 4-6 On

RS232/Power Select	JP8 (COM 1) JP4 (COM 2)
RS232 (default)	1-3 (RI-), 2-4 (DCD-) On
RS232 with power	3-5 (+5V), 4-6 (+12V) On

Auto Power-on Select	JP10
Power-on via power button (default)	1-2 On
Power-on via AC power	2-3 On

Note:

1. When COM 1 RS232/422/485 is selected, JP6 and JP7 must be set in accordance to JP5.
2. When COM 2 RS232/422/485 is selected, JP2 and JP3 must be set in accordance to JP1.

Battery Notice



Battery Usage

The lithium ion battery powers the real-time clock and CMOS memory. It is an auxiliary source of power when the main power is shut off.



Safety Measures

- Danger of explosion if battery incorrectly replaced.
- Replace only with the same or equivalent type recommended by the manufacturer.
- Dispose of used batteries according to local ordinance.



Mesure de Sécurité de l'usage de Batterie

Batterie:

- Danger d'explosion si la batterie n'est pas correctement remplacée.
- Remplacez seulement avec le même type ou équivalent recommandé par le fabricant.
- Traitez des batteries usées selon le règlement local.