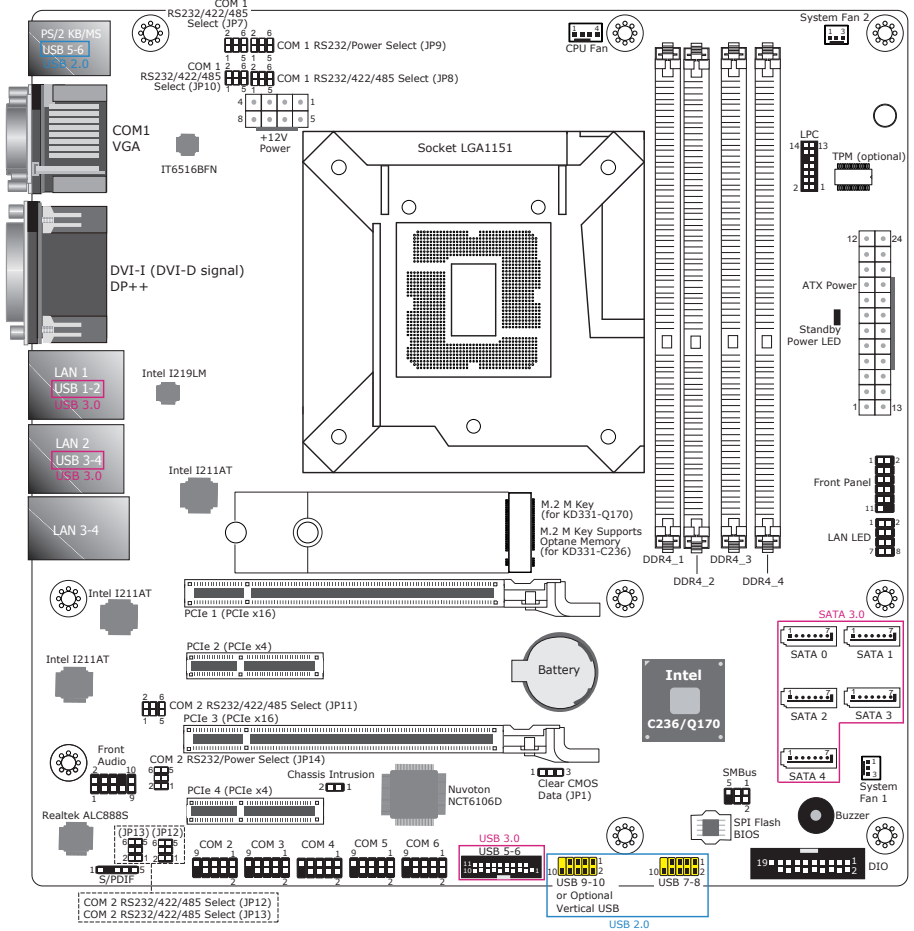


Board Layout



Notes:

1. When COM 1 RS232/422/485 is being configured, JP7, JP8, and JP10 must be set in accordance with the same serial mode.
2. When COM 2 RS232/422/485 is being configured, JP11, JP12, and JP13 must be set in accordance with the same serial mode.

Jumper Settings

Clear CMOS Data	JP1
Normal (default)	1-2 On
Clear CMOS Data	2-3 On

RS232/422/485 Select	JP7 (COM 1) JP11 (COM 2)	JP8/JP10 (COM 1) JP12/JP13 (COM 2)
RS232 (default)	1-2 On	1-3, 2-4 On
RS422 Full Duplex	3-4 On	3-5, 4-6 On
RS485	5-6 On	3-5, 4-6 On

RS232/Power Select	JP9 (COM 1), JP14 (COM 2)
RS232 (default)	1-3 (RI-), 2-4 (DCD-) On
RS232 with power	3-5 (+5V), 4-6 (+12V) On

PIN Assignment

COM1/COM2 RS232/422/485 Select

Pin	RS232	RS422 Full Duplex	RS485
1	DCD-	RXD+	DATA+
2	RD	RXD-	DATA-
3	TD	TXD+	N.C.
4	DTR-	TXD-	N.C.
5	GND	GND	GND
6	DSR-	N.C.	N.C.
7	RTS-	N.C.	N.C.
8	CTS-	N.C.	N.C.
9	RI-	N.C.	N.C.



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